

A black and white photograph of a modern building entrance featuring a large automatic sliding glass door system. The door is partially open, revealing a paved outdoor area with some greenery and a building in the background. The door has a dark frame and a small sign above it. The text "ST TST" is overlaid on the left side of the image.

ST TST

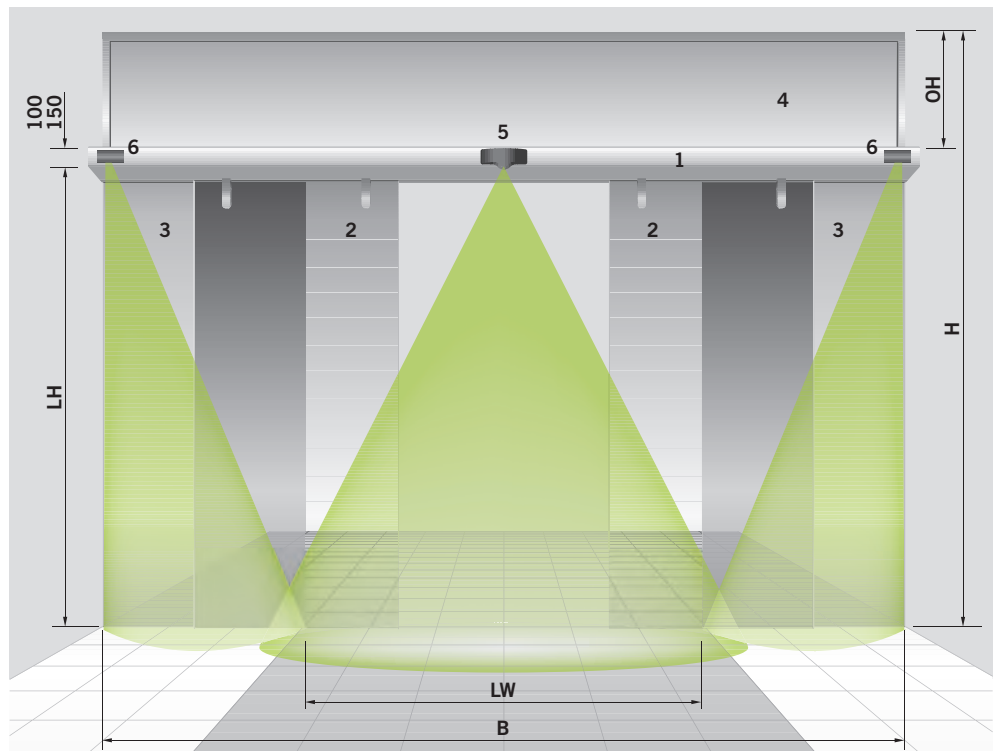
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Automatic  
Sliding Door Systems

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## SLIDING DOOR COMPONENTS



- 1 Unsupported header with track rail, drive unit and control unit
- 2 Sliding door panel
- 3 Stationary side screens (these screens are not required for installation between extending wall faces or similar)

- 4 Fanlight or solid cover
- 5 Activator (e. g. motion detector) including safety sensors to monitor the passage area
- 6 EN 16005, sensors to monitor secondary closing edges

- LW Clear passage width
- LH Clear passage height
- B System width
- OH Height of fanlight
- H System height

# THE COMPLETE RANGE OF SLIDING DOORS COMBINED IN ONE SYSTEM

## The ES 200 operator technology sets new trends

The DORMA Automatic sliding door range is both technologically advanced and flexible in construction. The ES 200 is a slimline unit with exceptional performance and various functions to suit your project and door type.

Tested to 1,000,000 cycles, the ES 200 is a high quality, high performing modular automatic sliding door operator unit giving reliable performance. Additional modules and options facilitate made-to-measure solutions for automatic sliding doors.

## Select the door panel system for your requirements

DORMA automatic sliding doors and telescopic sliding doors provide all applications for the individual design of your entrance area. No matter if you prefer an elegant full-glass application with a compact operator and MANET single-point fixings or a rather functional and robust frame

structure, the ES 200 door system is the suitable application for your entrance. ST ES 200 systems not only meet all requirements, they also create new standards when it comes to functional range, motion paths, design, stability and heat insulation.

## EN 16005

We offer our doors with EN 16005 compliant safety components as indicated on pages 18. The required safety measures result from the respective risk analysis.

## Features and benefits

- Unsurpassed performance scope
- Easily adaptable to your individual requirements
- Emergency exit and escape route doors are equipped with a redundant operator, an additional control unit for safety purposes and a self-monitoring motion detector
- Excellent cost effectiveness and reliability thanks to established components and quality-assured production
- Numerous adjustable parameters
- Various standard connection facilities
- Obstacle self-detection and automatic reversing
- Delivery of "ready for installation" systems, mounting and commissioning if desired
- Manufactured according to the latest state of technology and compliant with all regulations
- Optional: individual burglary control

## Our commitment to a sustainable future

Environmentally-conscious behaviour is one of our guiding principles. DORMA's aim is to ensure energy-saving and resource-conserving production, a high recycling ratio and the longevity of our high-quality products.

On product level, we use Environmental Product Declarations (EPD) to calculate the sustainability of buildings. These declarations are based on a holistic life cycle assessment.

Please find the full EPD at [www.dorma.com](http://www.dorma.com).



# OPERATOR DATA ES 200

Door parameters		ES 200
Single-panel sliding door	– Clear passage width (LW) <sup>1)</sup>	700 – 3000 mm
	– Max. door-panel weight	1 x 200 kg
Double-panel sliding door	– Clear passage width (LW) <sup>1)</sup>	800 – 3000 mm
	– Max. door-panel weight	2 x 160 kg
Clear passage height <sup>1)</sup>		2100 – 3000 mm

Door parameters		ES 200
Double-panel sliding door, opening to one side	– Clear passage width (LW) <sup>1)</sup>	800 – 2400 mm
	– Max. door-panel weight	2 x 75 kg
4-panel sliding door, opening to both sides	– Clear passage width (LW) <sup>1)</sup>	1400 – 4000 mm
	– Max. door-panel weight	4 x 75 kg
Clear passage height*		2100 – 3000 mm

<sup>1)</sup> Other dimensions on request.

Designs		ES 200
Profile systems	ST FLEX GREEN fine-frame profile	●
	ST FLEX SECURE fine-frame profile	●
	FLEX fine-frame profile	●
	ST-G fine-frame profile	●
	ST-S robust frame profile	●
	ST-AP frameless	●
	MANET single-point fixing max. clear passage width (LW) single-panel version = 1600 mm double-panel version = 2000 mm Not suitable for telescopic doors	●
Operator height/depth	100 mm x 180 mm	●
	150 mm x 180 mm	●
Floor-integrated guide rail		○
Surface-mounted installation without floor guide rail (consider wind load and burglary control)		●

Technical specifications		
Suitable for application in emergency exits and escape routes		●
Max. opening and closing force 150 N		●
Opening speed (incremental setting)		10 – 75 cm/s
Closing speed (incremental setting)		10 – 50 cm/s
Hold-open time		0 – 180 s
Power supply/frequency		230 V, 50/60 Hz
Power consumption		250 W
Class of protection		IP 20
Admissible temperature		-20 to +60 °C
Admissible humidity (relative)		max. 93 % (non condensing)
Tested according to Low Voltage Directive		●
Manufactured to ISO 9001		●

● standard ○ optional - no

<b>Basic Module (BM)</b>	<b>ES 200</b>
Modular design	Basic Module (BM)
Microprocessor control	●
Function programs <ul style="list-style-type: none"> <li>– Off</li> <li>– Automatic</li> <li>– Permanent Open</li> <li>– Partial Open</li> <li>– Exit Only</li> <li>– Night-/Bank Function</li> </ul>	●
Automatic reversing	●
Connection for electromechanical locking device (bistable)	●
Connection for safeguarding of passage area (on both sides)	●
Equipped in accordance with EN 16005	●
Adjustment of all basic parameters via integrated display and keys	●
Parametrisation via handheld	●
Emergency opening/closing (only with rechargeable battery pack)	○
Emergency operation via rechargeable battery pack (only with rechargeable battery pack)	○
Synchronous operation	●
24 V output for external accessories	●
Read-out error log with error codes	●
DCW® bus connection (Protocol <b>DORMA Connect</b> and <b>Work</b> )	●
<b>Function Module (FM) - optional</b>	
Pharmacy Function	●
Door status contact (3 x)	●
Safeguarding of main and secondary closing edge/s	○
Bell contact	●
Airlock control	●
<b>Secondary Edge Function Module - optional</b>	
The function module provides tested monitoring of the secondary closing edges for compliance with EN 16005	○
<b>Additional equipment</b>	
Electromechanical locking device (bistable)	○
Manual lock release for electromechanical locking device	○
Light curtains	○
Rechargeable battery pack (emergency opening/closing)	○
DORMA USV emergency power supply unit (external)	○
Module for coupling to LON/LAN building control system	○
● standard   ○ optional   - no	

# ST FLEX GREEN, ENERGY EFFICIENCY IN ELEGANT DESIGN



### Features

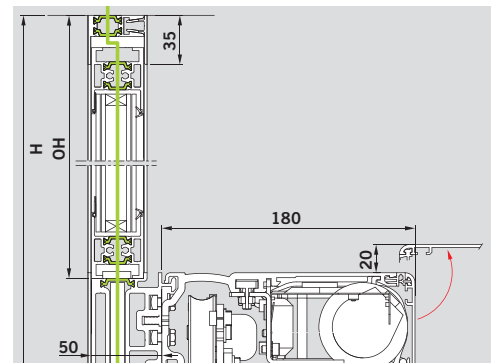
- The slender ST FLEX Green profile system is based on the FLEX profile system and provides thermal insulation in conjunction with excellent energy-saving features.
  - Elegant fine-frame design
  - High stability and rigidity
  - Protection against draughts via circumferential seals
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### System dimensions and max. door-panel weight

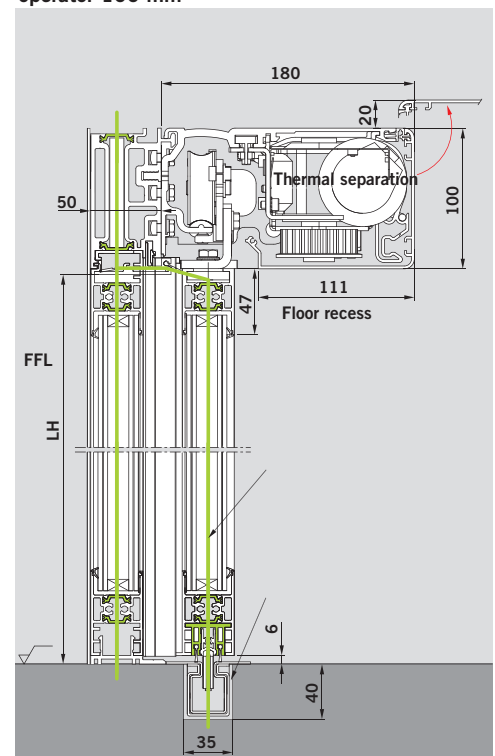
Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 60 mm	1 x 200 kg	2 x LW + 120 mm	2 x 160 kg
with side screens	2 x LW + 80 mm	1 x 200 kg	2 x LW + 160 mm	2 x 160 kg

\* not considering the width of the door post

### ST Flex Green with fanlight



### Corridor mounting with side screens, operator 100 mm




### Key

<b>OH</b>	Height of fanlight
<b>LH</b>	Clear passage height
<b>H</b>	System height
<b>B</b>	System width
<b>LW</b>	Clear passage width
<b>FFL</b>	Finished Floor Level

**Evidence of Performance**  
Thermal transmittance

Test Report No. 10-001011-PB09-A01-06-en-01



**Client:** DORMA GmbH + Co. KG  
DORMA Platz 1  
58256 Ennepetal  
Germany

**Product:** Automatic sliding door, double leaf

**Designation:** ST FLEX Green

**Dimensions:** 6250 mm x 3305 mm  
Top: 147 mm  
Lateral: 69 mm  
Middle: 50 mm / 104 mm  
Bottom: 66 mm

**Material:** Aluminium profile with thermal break

**Surface:** Powder coated, anodized  
Type: continuous bars  
Material: Polyamide 6.6 reinforced with 25% glass fiber  
Inlay: rigid polyurethane foam in the upper profiles  
Metal surfaces in thermal break: lightly oxidized surfaces, e.g. cavities after surface treatments by immersion

**Type of opening:** Parallel sliding casement  
Insulating glass units:  
 $U_g$  value of 1.0 W/(m<sup>2</sup> · K)  
Construction: 7VSG / 15 / 7VSG mm  
Gas filling: Argon 90 %  
Coating level: Pos 3,  $\epsilon_s = 0.01$  (nominal value)  
Spacer: TGI-Spacer

**Special message:** Thermal transmittance

$U_D = 1.4 \text{ W/(m}^2 \cdot \text{K)}$

10. Oktober 2011  
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Intertek Body No. 0022  
Anerkannter TÜV-Geprüfter BAP 16  
DIN EN ISO 9001:2008  
DIN EN ISO 14001:2004

**Introduction for use:** This present test report serves to demonstrate the thermal transmittance  $U_D$ .

**Validity:** The data and results presented refer solely to the tested and described object. The dissemination of this thermal transmittance data may allow any statement to be made on further characteristics regarding performance and quality of the existing construction.

**Notes on publication:** The EN 10906:2008 "Conditions and Guidelines for the Use of EN Test Documents" applies. The cover sheet can be used as an annex.

**Contents:** The report contains a total of 17 pages:  
1. Cover  
2. Introduction  
3. Evidence review

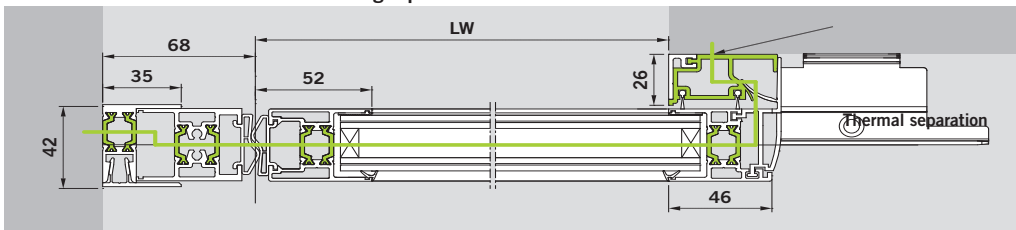
**Important customer benefits at a glance**

- Very low  $U_D$ -values from 1.4 to max. 1.8 (thermal transmission co-efficient)
- Tested quality with ift Rosenheim approval
- Compliant with the German energy-saving regulation (EnEV 2009)
- Sustainable, reliable and energy-saving system
- Interior and entrance doors in the same design to harmonise with the building's overall look
- Individual  $U_D$ -value certificates for each ST FLEX Green door system
- Glass panes with rugged but elegant frames
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"
- The full range of performance functions for the DORMA ES 200 automatic sliding door operator (tested to 1,000,000 cycle)

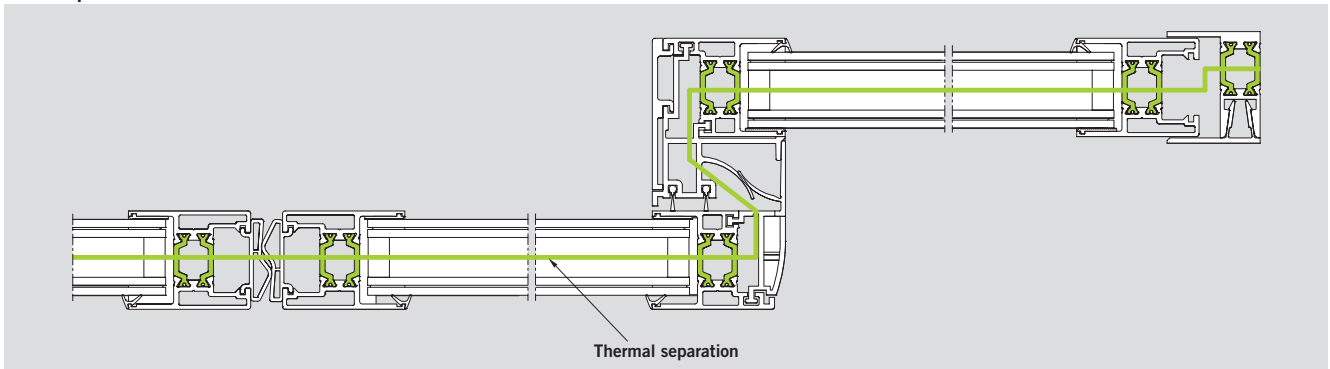
The ST FLEX Green fulfils the requirements of the latest German energy-saving regulation (EnEV 2009) and harmonises perfectly with the existing DORMA sliding door range. Even the smallest ST FLEX

Green door system meets the requirements of the German EnEV 2009, which stipulates a certain  $U_D$ -value (thermal transmission co-efficient) for complete door systems.

Horizontal section of lintel-mounted single-panel version



Double-panel version with side screen





# ST FLEX SECURE SLIDING DOOR WITH ANTI-INTRUDER PROTECTION



## Features

- Burglar resistant fine framed automatic door system
  - Tested burglar resistance WK2
  - Secure 4-point locking device
  - Monitored battery back-up system suitable for use on emergency escape routes
  - Special burglar resistant laminated safety glass
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

## Important customer benefits at a glance

- Excellent intruder protection
- Appealing fine frame profiles
- Functionality as a high usage automatic sliding door in normal use
- In contrast to similar security doorsets, there are no visible barriers. Thus, your frontage remains as transparent and inviting as ever without any negative effect on its appearance
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"
- The full range of performance functions for the DORMA ES 200 automatic sliding door operator (tested to 1,000,000 cycle)

**Evidence of Performance**  
Burglar Resistance

Test Report 10-001154-PB01-C01-05-en-01

**Client** DORMA GmbH + Co. KG  
DORMA Platz 1  
58256 Ennepetal  
Germany

**Product** Burglar resistance sliding door system, WK2

**Designation** ST FLEX SECURE

**Overall dimensions (W x H)** 5150 mm x 3160 mm

**(Frame) Material system** Aluminium, DORMA profile system ST FLEX  
DORMA automatic operator ES200

**Attack side** External side

**Type of opening** double leaf, sliding

**Glazing** Class P4 A as per DIN EN 356

**Hardware** Multi-point locking system, type 3 pivoting bolt lock with 4 swing bolts as per DIN 18251 Class 4; Profile cylinder as per DIN 18252 P2BZ; continuously closing leaf; continuously coupling rim ST FLEX; continuously safety catch in drive system; continuously DORMA guide rail

**Installation** According to installation instructions from company DORMA GmbH + Co. KG

**Special features** -/-

**Burglar resistance**

**Resistance Class 2**

ift Rosenheim  
17 February 2011

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Stz. 33209 Rosenheim  
40 Traunstein, HRB 14823  
Burglarsicherungsamt  
Stz. 155 430 900  
Stz. 171 998 01

Notefix Security (UK) Ltd  
Newcombe Park Drive, Bay 11  
Chesham, Bucks HP80 1JH

**Basis**  
DIN V ENV 1627 - 1999  
Windows, doors, shutters --  
Burglar resistance - Require-  
ments and classification  
DIN V ENV 1628 - 1999  
DIN V ENV 1629 - 1999  
DIN V ENV 1630 - 1999  
Test report 212 39011  
dated 25 February 2010

**Representation**

**Instructions for use**  
This test report serves to dem-  
onstrate burglar resistance.

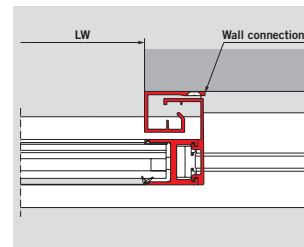
**Validity**  
The data and results given refer  
solely to the described and  
tested specimen. Testing to  
burglar resistance does not al-  
low any statement to be made  
on further characteristics of the  
present structure regarding per-  
formance and quality.

**In deviation from the test type,**  
the following dimensional  
changes are permitted:  
width +10% and -20%  
height +10% and -20%

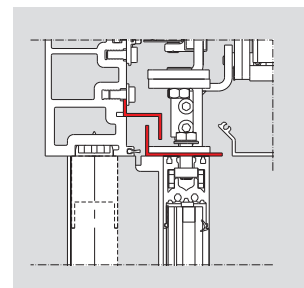
**Notes on publication**  
The IfT Guidance Sheet "Condi-  
tions and Guidance for the Use  
of IfT Test Documents" applies.  
The cover sheet can be used  
as abstract.

**Contents**  
The report comprises a total of  
54 pages.  
1 Object  
2 Procedure  
3 Detailed results  
4 Evaluation  
Annex 1 (35 pages)  
Annex 2 (5 pages)

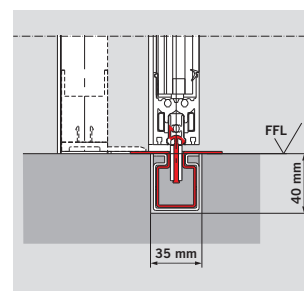
## Wall connection



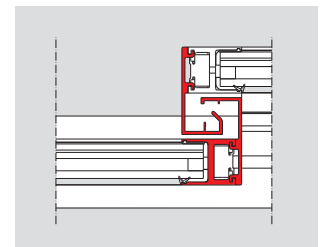
## Security feature inside operator



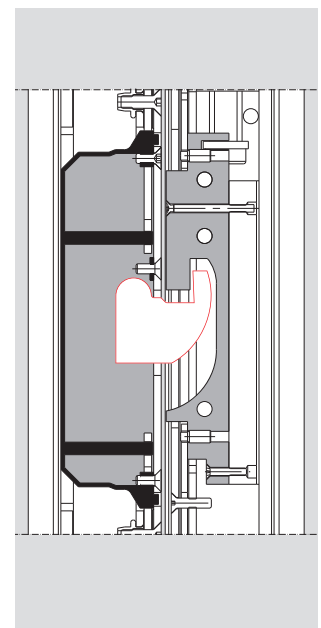
## Floor guide



## Unlocking of sliding panel



## Main closing edge





# ST FLEX WITH FLEX FINE-FRAME PROFILES



### Features

- Attractive glass surfaces thanks to slender frames
  - High stability and torsional rigidity
  - Low damping behaviour (k-value) of frame due to double-glazing
  - Excellent insulation features thanks to interlocking side seals and top and bottom seals
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- The full range of performance functions for the DORMA ES 200 automatic sliding door operator (tested to 1,000,000 cycle)
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"

### System dimensions and max. door-panel weight

Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 50 mm	1 x 200 kg	2 x LW + 100 mm	2 x 160 kg
with side screens	2 x LW + 100 mm	1 x 200 kg	2 x LW + 180 mm	2 x 160 kg

\* not considering the width of the door post

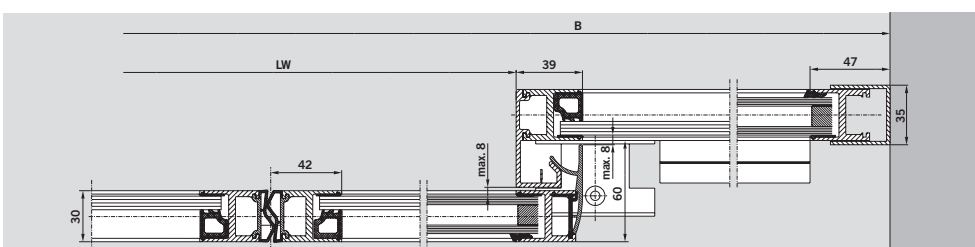
### Glass panes

- Toughened safety glass
- Laminated safety glass, 8 mm
- Iso 22 double-glazing (4/14/4)
- Special glazing

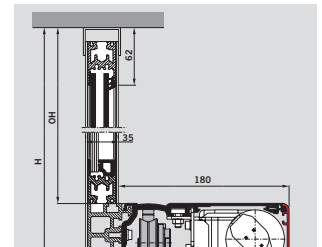
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing: See diagrams on pages 16

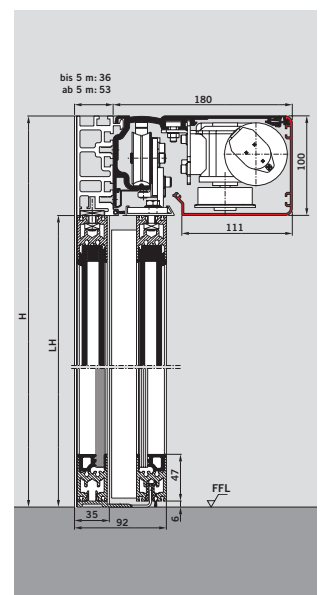
### Horizontal section with side screen



### ST-Flex with fanlight



### Corridor mounting with side screens, operator 100 mm



# ST-G



### Features

- Fine framed door leaves
  - Single glazed only
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- The DORMA ES 200 automatic sliding door operator provides both quality and assurance, having been tested to 1,000,000 cycles
- ST-G can be tailor made in the UK to suit your individual needs
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"

### System dimensions and max. door-panel weight

Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 50 mm	1 x 200 kg	2 x LW + 100 mm	2 x 160 kg
with side screens	2 x LW + 100 mm	1 x 200 kg	2 x LW + 180 mm	2 x 160 kg

\* not considering the width of the door post

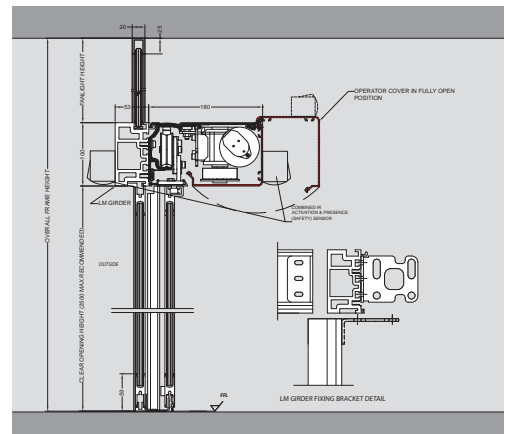
### Glass panes

- Toughened safety glass
- Laminated safety glass, 8 mm
- Special glazing

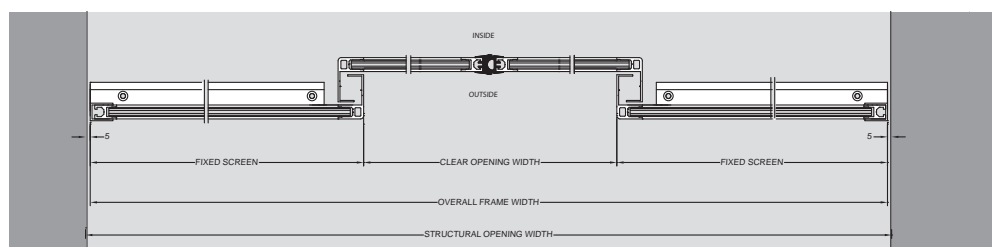
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing: See diagrams on page 16

### Corridor mounting with side screens, operator 100 mm



### Horizontal section with side screen



# ST-S



### Features

- Combined with laminated or toughened safety glass
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- Robust framing for high traffic, high usage environments
- The DORMA ES 200 automatic sliding door operator provides both quality and assurance, having been tested to 1,000,000 cycles
- ST-S can be tailor made in the UK to suit your individual needs
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"

### System dimensions and max. door-panel weight

Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 50 mm	1 x 200 kg	2 x LW + 100 mm	2 x 160 kg
with side screens	2 x LW + 100 mm	1 x 200 kg	2 x LW + 180 mm	2 x 160 kg

\* not considering the width of the door post

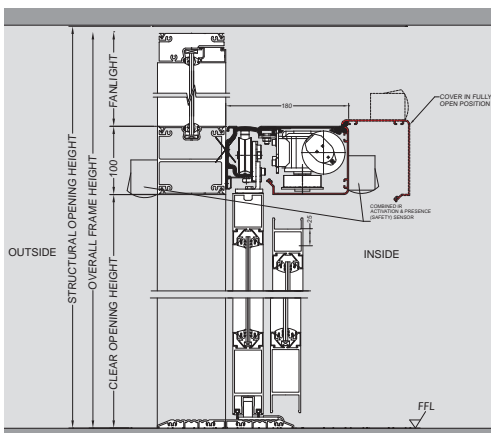
### Glass panes

- Toughened safety glass
- Laminated safety glass, 8 mm
- Iso 22 double-glazing (4/14/4)
- Special glazing

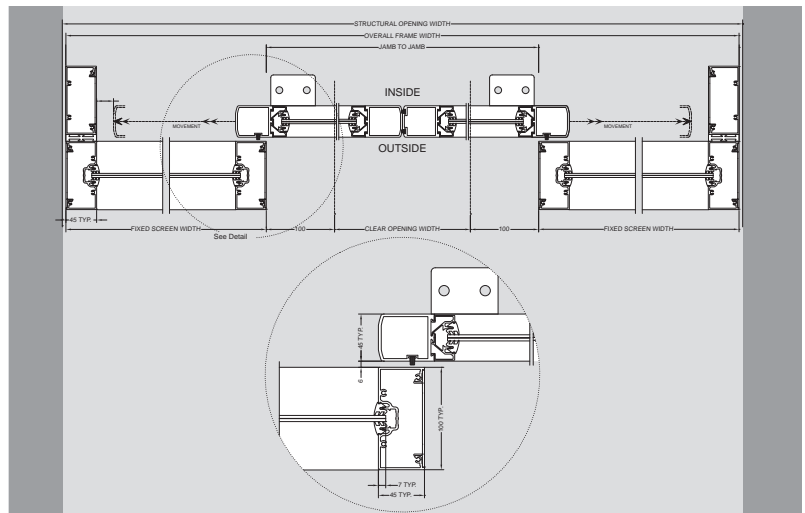
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing:  
See diagrams on page 16

### Corridor mounting with side screens, operator 100 mm



### Horizontal section with side screen



# ST MANET, WITH MANET SINGLE-POINT FIXINGS FOR FULL-GLASS DOORS



### Features

- For interior doors
  - Weightless design thanks to unobtrusive stainless steel single-point fixings
  - Versatile component range with various fitting options for walls, floors and ceilings, and to link glass elements
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- The DORMA ES 200 automatic sliding door operator provides both quality and assurance, having been tested to 1,000,000 cycles
- ST MANET can be tailor made in the UK to suit your individual needs
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"

### System dimensions and max. door-panel weight

Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 70 mm	1 x 200 kg	2 x LW + 140 mm	2 x 160 kg
with side screens	2 x LW + 100 mm	1 x 200 kg	2 x LW + 140 mm	2 x 160 kg

\* not considering the width of the door post

### Glass panes

- Toughened safety glass (TSG) 10 mm
- Special glazing

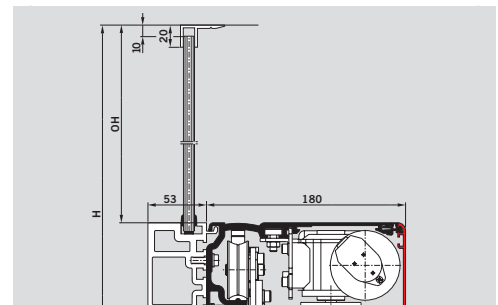
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing: see diagrams on page 16

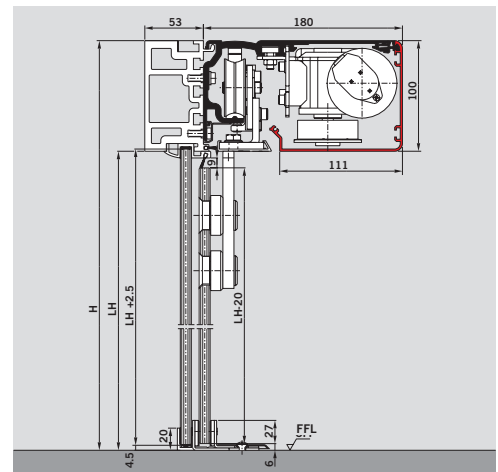
Please consider the limited opening dimensions on application of MANET single-point fixings:

Single-panel version max.	Clear passage width (LW)	1600 mm
	Clear passage height (LH)	2500 mm
Double-panel version max.	Clear passage width (LW)	2000 mm
	Clear passage height (LH)	2500 mm

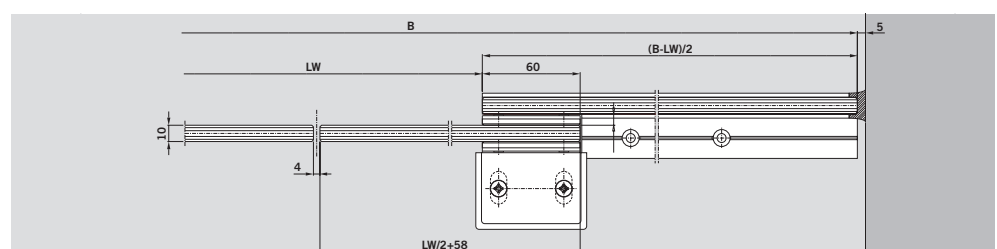
### ST MANET with fanlight



### Corridor mounting with side screens, operator 100 mm



### Horizontal section with side screen





# ST-AP



### Features

- Frameless door leaves with top and bottom rails or manet patch fittings
  - Frameless door leaves with maximum visual transparency
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- The full range of performance functions for the DORMA ES 200 automatic sliding door operator (tested to 1,000,000 cycles)
- Tailored sizes and bespoke manufacture in the UK to suit your project
- Installation 'project co-ordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"

### System dimensions and max. door-panel weight

Operator	Single-panel version*		Double-panel version	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	2 x LW + 50 mm	1 x 200 kg	2 x LW + 100 mm	2 x 160 kg
with side screens	2 x LW + 100 mm	1 x 200 kg	2 x LW + 180 mm	2 x 160 kg

\* not considering the width of the door post

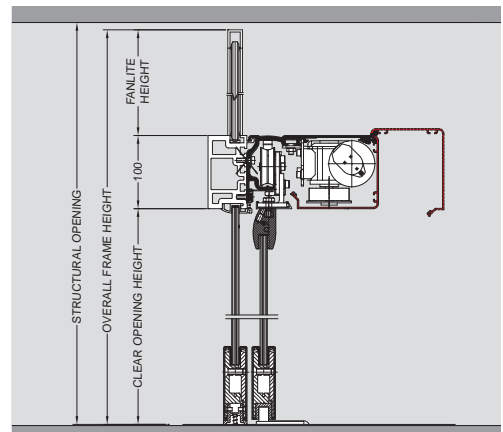
### Glass panes

- Toughened safety glass
- Laminated safety glass, 8 mm
- Special glazing

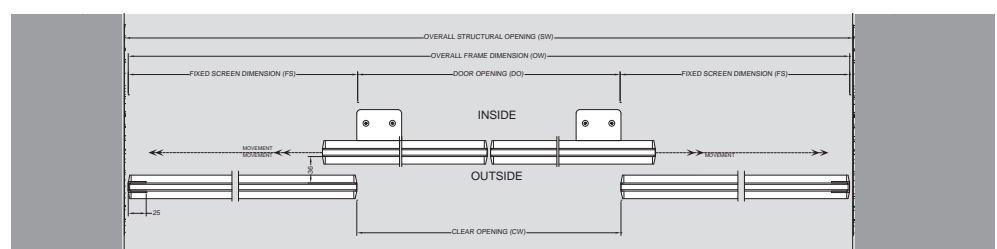
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing: See diagrams on page 16

Corridor mounting with side screens, operator 100 mm



Horizontal section with side screen



# TST FLEX WITH FLEX FINE-FRAME PROFILES



### Features

- Attractive glass surfaces thanks to slender frames
  - High stability and torsional rigidity
  - Low damping behaviour (k-value) of frame due to ISO glazing (double-glazing)
  - Excellent insulation features thanks to interlocking side seals and top and bottom seals
  - Select secondary edge safety solution to meet EN 16005 from:
    - full height pocket screens
    - glazed barriers
    - presence sensors
- See page 18

### Important customer benefits at a glance

- Allows maximum opening width to be achieved thereby easing traffic flow
- Installation 'project coordinated' by the DORMA Projects Team
- Installed and commissioned by DORMA's highly skilled engineer team to meet the requirements of BS EN 16005 "Power operated pedestrian doorsets. Safety in use. Requirements and test methods"
- The full range of performance functions for the DORMA ES 200 automatic sliding door operator (tested to 1,000,000 cycle)

### System dimensions and max. door-panel weight

Operator	Opening to one side*		Opening to two sides	
	Min. system width (B) =	Max. door-panel weight	Min. system width (B) =	Max. door-panel weight
<b>ES 200</b>				
without side screens	1.5 x LW + 60 mm	2 x 75 kg	1.5 x LW + 80 mm	4 x 75 kg
with side screens	1.5 x LW + 105 mm	2 x 75 kg	1.5 x LW + 170 mm	4 x 75 kg

\* not considering the width of the door post

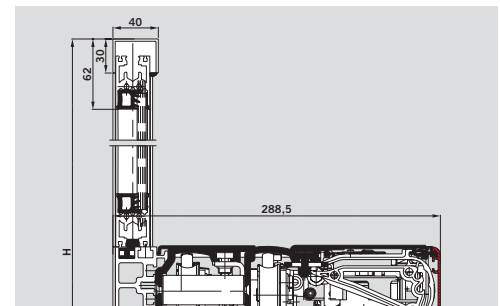
### Glass panes

- Iso 22 double-glazing (4/14/4)
- Iso 22 double-glazing (6/10/6)
- Special glazing

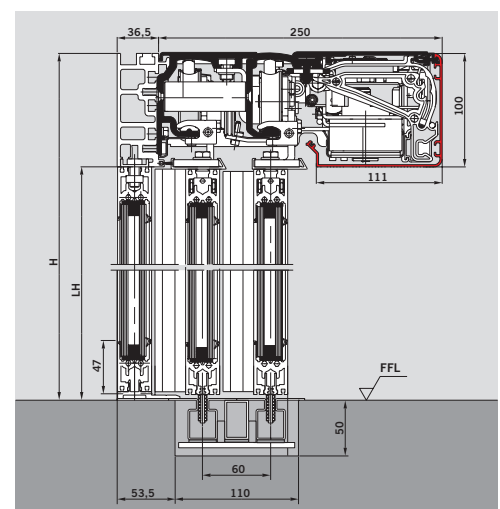
### Clear passage height (LH)

Determination of clear passage height LH (mm) depending on the clear passage width LW (mm) and the glazing: see diagrams on page 16

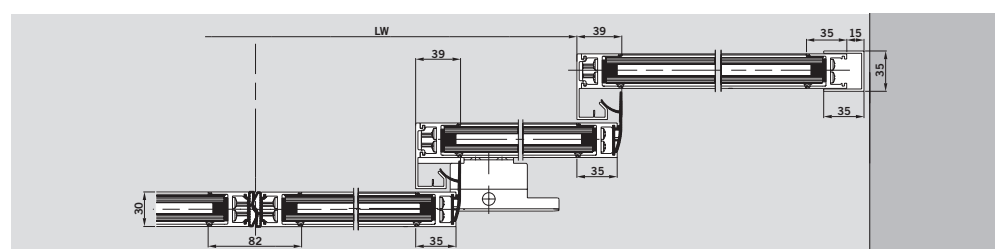
### TST FLEX with fanlight



### Corridor mounting with side screens, operator 100 mm



### Horizontal section with side screen



Escape route version: Please consider the prevailing country-specific regulations.





## DETERMINATION OF DOOR PANEL SIZE

The diagrams show the dependence of the clear passage height (LH) on the clear passage width (LW).

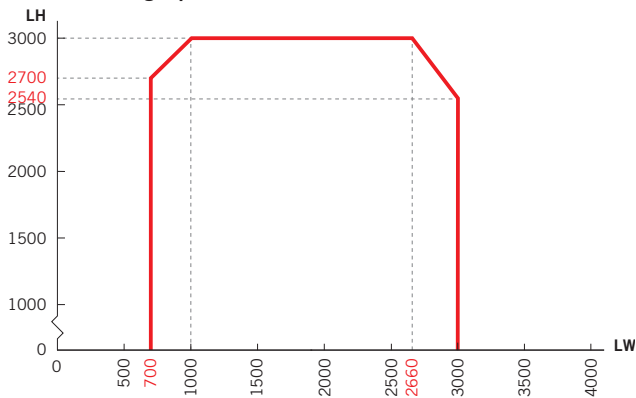
The maximum door-panel weight of the relevant operators must not be exceeded. We recommend smaller doors for areas with unfavourable wind conditions.

The charts refer to an average door panel weight of 25 kg/m<sup>2</sup>.

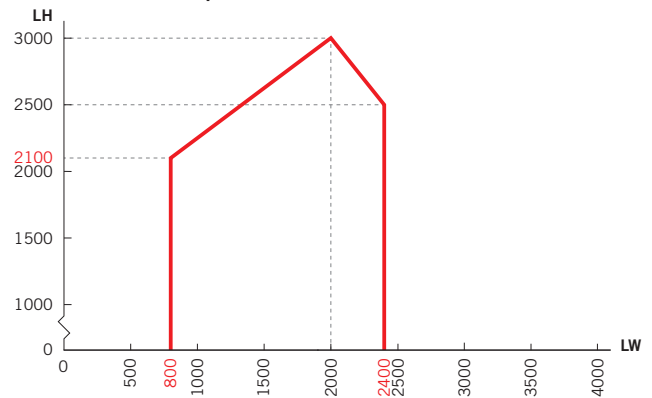
Higher clear passage heights (LH) on demand.

If using Manet fittings please refer to page 12 for specific opening dimensions.

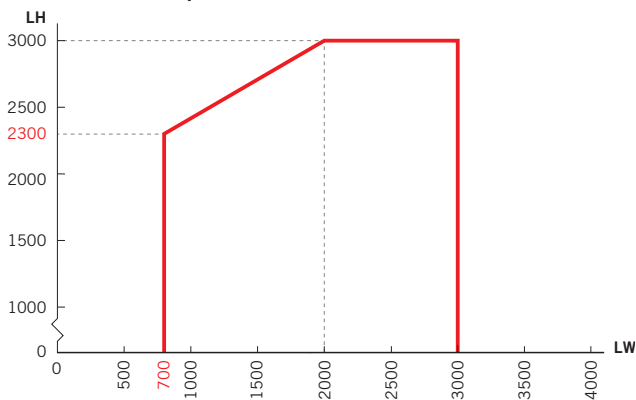
**ST ES 200 single-panel version**



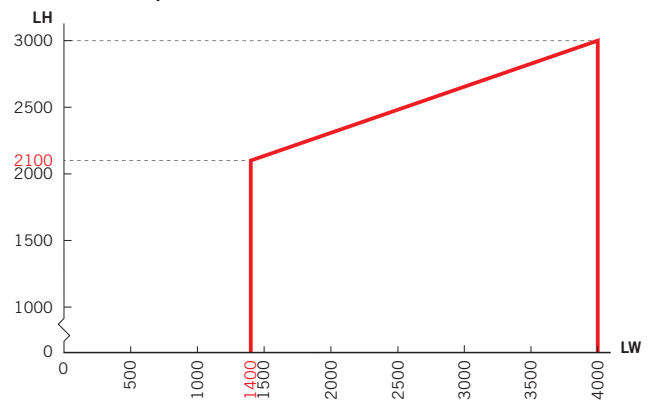
**TST ES 200 double-panel version**



**ST ES 200 double-panel version**



**TST ES 200 4-panel version**





## PROGRAM SWITCHES

A program switch from DORMA's broad range of accessories allows the automatic door system to meet individual requirements and provides easy handling.



The program switches are available in various designs and suitable for all kinds of applications.

They offer various options, from a mechanical to a full-electronic version, alternatively also lockable via profile half-cylinder or in a full-electronic way via code.


- Up to 5 different functions: Off, Automatic, Exit Only, Partial Open, Permanent Open
- Electronic program switches in System 55 design meet the highest aesthetic demands

For sliding door operators	Designation	Specification	Installation system	Order No.
	<b>PG-S2</b>	5-position, lockable, aluminium, white, flush-mounted version, 80 x 80 x 40 mm	Gira S-Color	19135602150
	<b>EPS-S</b>	Full-electronic program switch in System 55 design, 5-position, lockable via code or additional TL-ST S55 key switch, aluminium-coloured membrane keypad, white, flush-mounted version, 80 x 80 mm	System 55	16556901150

## SWITCHES

Key switches	Specification	Installation system	Order No.
	Nightbank external key switch		4010005091
	Nightbank internal button (Green)		4010009059

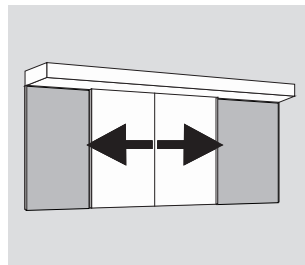
## ACTIVE INFRARED DETECTOR AND COMBINED SENSOR

Safety sensors/Combined sensors	Designation	Specification	Colour	Order No.
	<b>Prosecure Opti Combi</b>	<b>Combined activation and threshold safety sensor</b> Quick and easy to install, wide field can be used to substitute the light barrier, LCD display, precise positioning of AIR curtain thanks to indication of inclination angle on a well-readable scale, direction recognition (DIN 18650 and EN 16005)	black	86711400

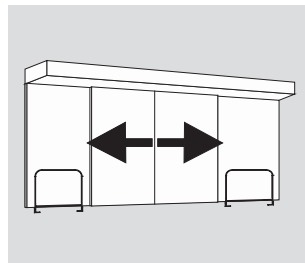
## SECONDARY CLOSING EDGE (REAR EDGE) EN 16005 COMPLIANCE SOLUTIONS

### Selected preferred solution

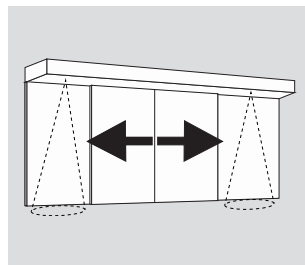
The appropriate solution should be based on a risk assessment taking into account the site and traffic conditions – please contact DORMA if you require assistance.




**Full Height Pocket Screens**



**Barriers**



**Rear Edge Sensors**

Safety sensors/Combined sensors	Designation	Specification	Colour	Order No.
	<b>Prosecure Opti Scan</b>	The active infrared curtain according EN 16005 safeguards the side of the door. It protects people from being hit by the door panel when the door opens.	black	86301100





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